

### Abstract

An exothermal feeder mass is described, containing aluminum and magnesium, at least one oxidizing agent, a  $\text{SiO}_2$ -containing filler, and an alkali silicate as the binder; it is characterized in that it contains roughly 2.5 to 20% by weight of a reactive aluminum oxide with a specific surface of at least roughly  $0.5 \text{ m}^2/\text{g}$  and an average particle diameter ( $d_{50}$ ) from roughly 0.5 to 8 microns and is essentially free of fluoride-containing fluxes.